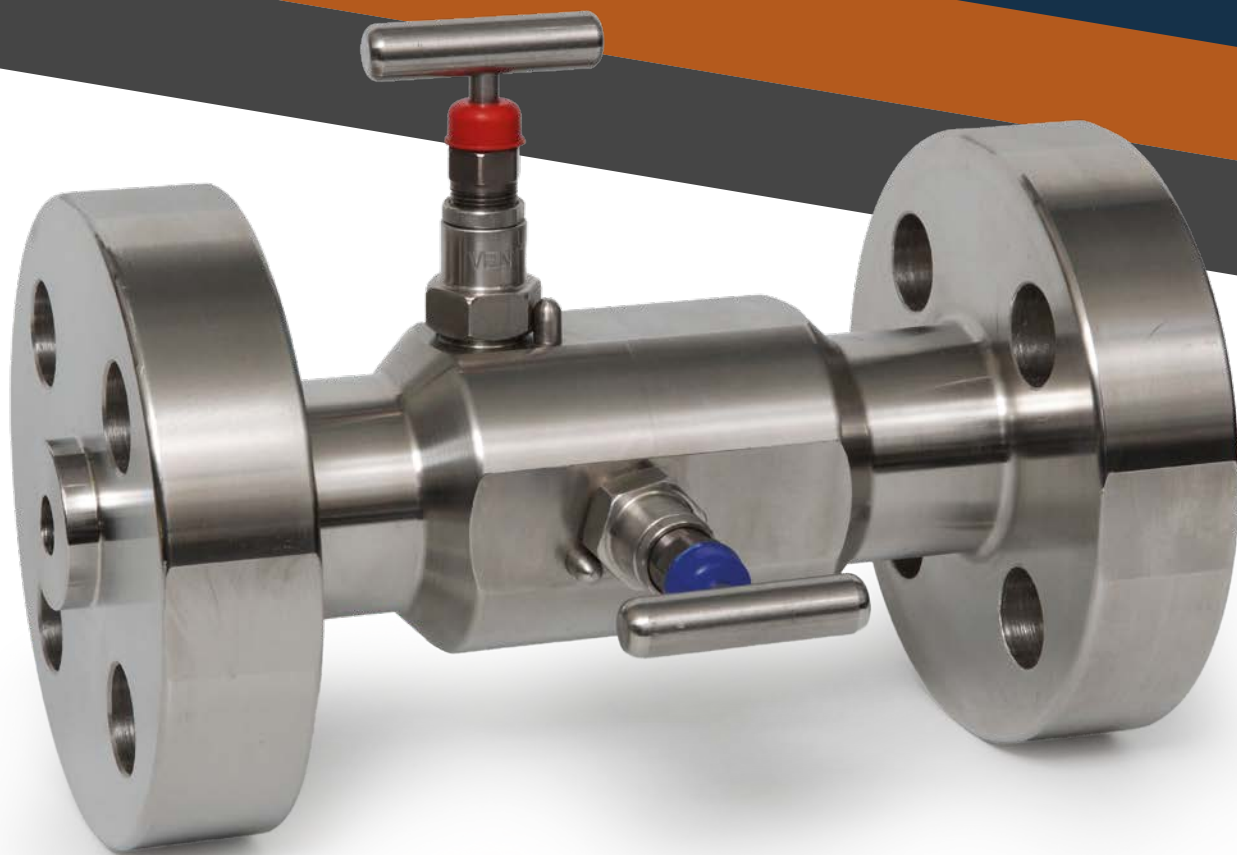


MONOFLANGE & MONOBLOCK NEEDLE VALVES



EXCELLENCE, RELIABILITY, PERFORMANCE





INDEX

PAG 4 **COMPANY**

PAG 5 **IN HOUSE PRODUCTION PROCESS**

PAG 6 **BONNET TECHNOLOGY**

PAG 8 **MONOFLANGE NEEDLE VALVES**

PAG 9 **PRODUCT OVERVIEW**

PAG 11 **DATA BOX**

PAG 12 **MONOBLOCK NEEDLE VALVES**

PAG 14 **PRODUCT OVERVIEW**

PAG 16 **DATA BOX**

PAG 18 **TAILOR MADE**

PAG 20 **TEST IN HOUSE & PRODUCT CERTIFICATIONS**

PAG 22 **OPTIONS**

PAG 23 **APPLICATIONS**



COMPANY

WHO WE ARE

Founded in Italy in 1987 and headquartered in Magenta, near Milan, **Indra Srl** was established as **Industriali Rappresentanze** (hence **Ind.ra.**) and soon evolved into a **fully integrated manufacturer of standard & tailor-made valves**.

The company specializes in **customer-engineered ball and needle valves** in a wide range of configurations and has a strong expertise in **DBB and SBB valves for very high-pressure, cryogenic, and hydrogen applications**. Indra is also a leading manufacturer and main supplier of **SIL 4 interlocking manifolds** for HIPPS systems.

1987

Year of Foundation

80.000^{UNITS}

Yearly Production

90

Employees

460

Projects acquired in recent years

1987

Establishment date

2019

Bunker for high pressure test

2020

Cryogenic test tank

2021

New machinery & equipment

2022

35th Company Anniversary

2023

New machinery & equipment

2024

New test bench

2025

Achieved 50 end-user approvals

IN HOUSE PRODUCTION PROCESS

All the production phases are carried out in-house assuring a total process control.



**ENGINEERING
& DESIGN**

01



MACHINING

02



**QUALITY
CONTROL
& NDT's**

03



ASSEMBLING

04



**HIGH PRESSURE
TEST BUNKER**

05

**SYSTEM
CERTIFICATIONS**

UNI EN ISO 9001:2015

UNI ISO 45001:2018

UNI EN ISO 14001:2015

BONNET TECHNOLOGY

The **bonnet** is a critical component of a needle valve or instrument manifold, it must guarantee smooth, safe, and leakage-free operation.

Key Functions

Blow-out Proof Stem: The design of Indra bonnet prevents the stem from being ejected during operation. This is crucial to ensure **operator safety**.

Non-Rotating Stem Tip: The stem tip (obturation mechanism) is designed to be free from rotation relative to the stem itself. This design prevents wear on the seat, avoiding leaks that are a very frequent issue when the stem and tip are manufactured as a single, piece.

Multiple Sealing Points Against Leaks: The design features primary and secondary sealing points, which provide absolute assurance of zero leakage.

Common Indra bonnet Designs

The choice of bonnet design is critical for safety and operational integrity, especially in high-pressure systems:

Screwed Bonnet: The bonnet is screwed into the valve body. This design is simple and common for general service. It relies on the threads and usually a gasket for sealing.

OS & Y (outside screw & yoke) : The yoke is a rigid structure fixed to the bonnet that supports the stem nut and houses the external threads of the stem. When the operator turns the handle the stem raises or lowers (opening or closing the valve) without the threaded section ever coming into contact with the process fluid. This design, with the threading external to the pressure zone, prevents corrosion, erosion, and contamination by the fluid, ensuring extended valve life and consistently smoother operations.

Bolted Bonnet: The bonnet is secured to the body by a separate union bolted bracket. This design provides maximum body joint strength and is preferred for applications involving high temperatures, high pressure, or thermal cycling, as it ensures the integrity of the pressure boundary even under stress.

For **cryogenic applications**, or high temperature service a special **Extended Bonnet** design is used, which acts as a thermal barrier by placing the stem packing away from the extreme cold or heat, ensuring the packing operates at a functional temperature (see earlier description).

OS&Y BONNET API602



BOLTED BONNET



SCREWED BONNET



INDRA MAIN BONNET TYPES



SCREWED BONNET STANDARD



SCREWED BONNET ANTITAMPER



SCREWED BONNET LOCKABLE



BOLTED BONNET STANDARD



BOLTED BONNET EXTENDED



OS&Y COMPACT



OS&Y API602



OS&Y INSULATION 50MM



OS&Y INSULATION 80MM LOCKABLE



OS&Y LOCKABLE CRYOGENIC

BONNET COLOR FUNCTION

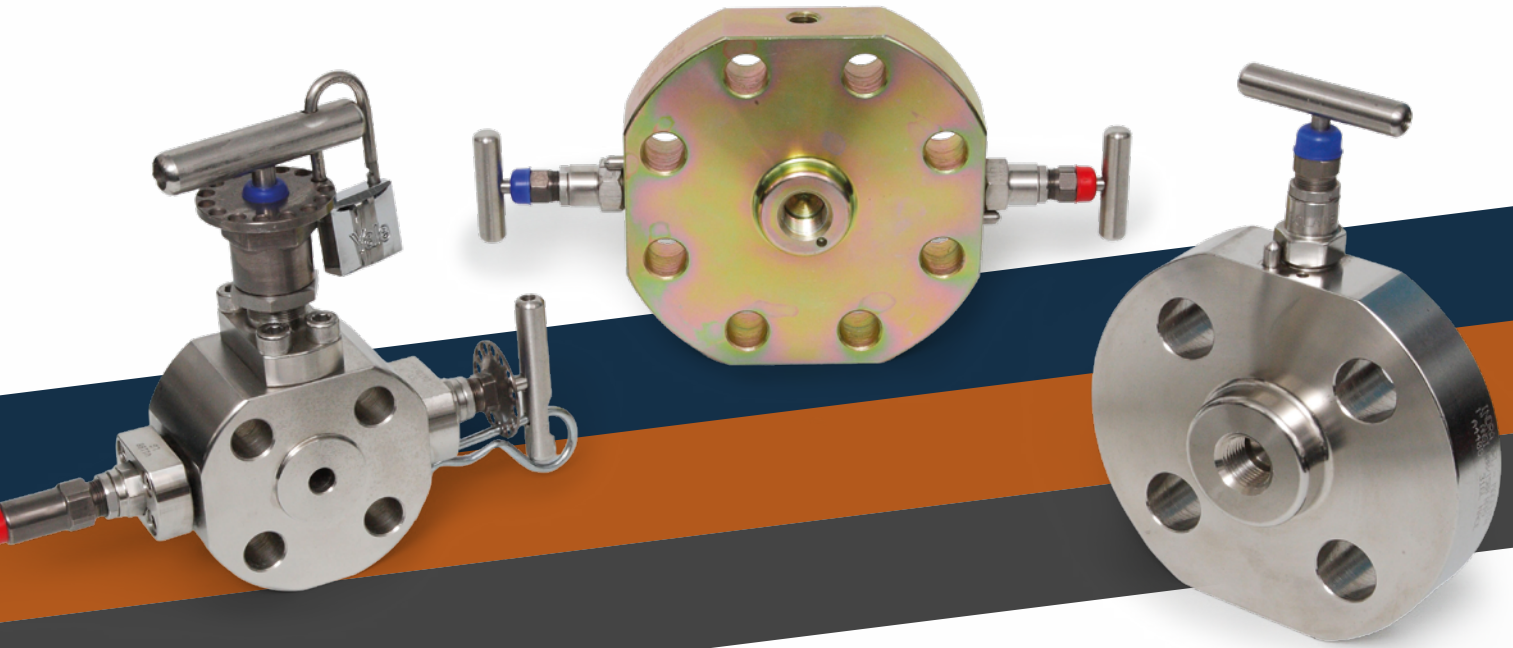
BLUE (isolating)

RED (venting)

GREEN (equalizing)

MONOFLANGE

Indra Monoflange valves provide a compact, integrated solution for connecting process piping to pressure measurement systems. Designed to replace traditional multi-valve assemblies, they combine isolation and venting functions within a single forged body. Available in different configurations, connection types and flange faces.



KEY BENEFITS & FEATURES

Compact Installation: Integrated design minimizes footprint, ideal for skids and space-constrained installations.

Reduced Leak Paths: Fewer flanged connections significantly lower the risk of fugitive emissions.

Weight & Support Optimization: Lower system weight reduces vibration and mechanical stress, often eliminating the need for additional supports.

Cost-Effective Solution: Simplified design reduces installation time, procurement complexity, and maintenance costs.

High-Grade Materials: Available in Stainless Steel, Duplex, Super Duplex, Monel, and Inconel for long-term performance in corrosive environments.

MONOFLANGE

PRODUCT OVERVIEW

SBB & SB monoflange needle valves:

Designed for space-saving and safety-critical installations, Indra Monoflange SB and SBB valves integrate isolation and bleed functions into one robust unit, simplifying piping layouts while ensuring high integrity and operational reliability. In addition to standard configurations, Indra's engineering team develops custom solutions tailored to specific customer requirements.



Connection options: Available in Flange/Flange or Flange/Threaded configurations for seamless integration into any process system

Sealing flexibility: Flange faces supplied in Flat Face (FF), Raised Face (RF), or Ring Joint (RTJ) finishes to meet diverse sealing requirements

Safety locking: Optional padlockable handles or locking pins to prevent unauthorized or accidental operation

Low temperature & cryogenics: engineered with specific design features and materials to withstand extreme conditions and ensure safe and efficient operations

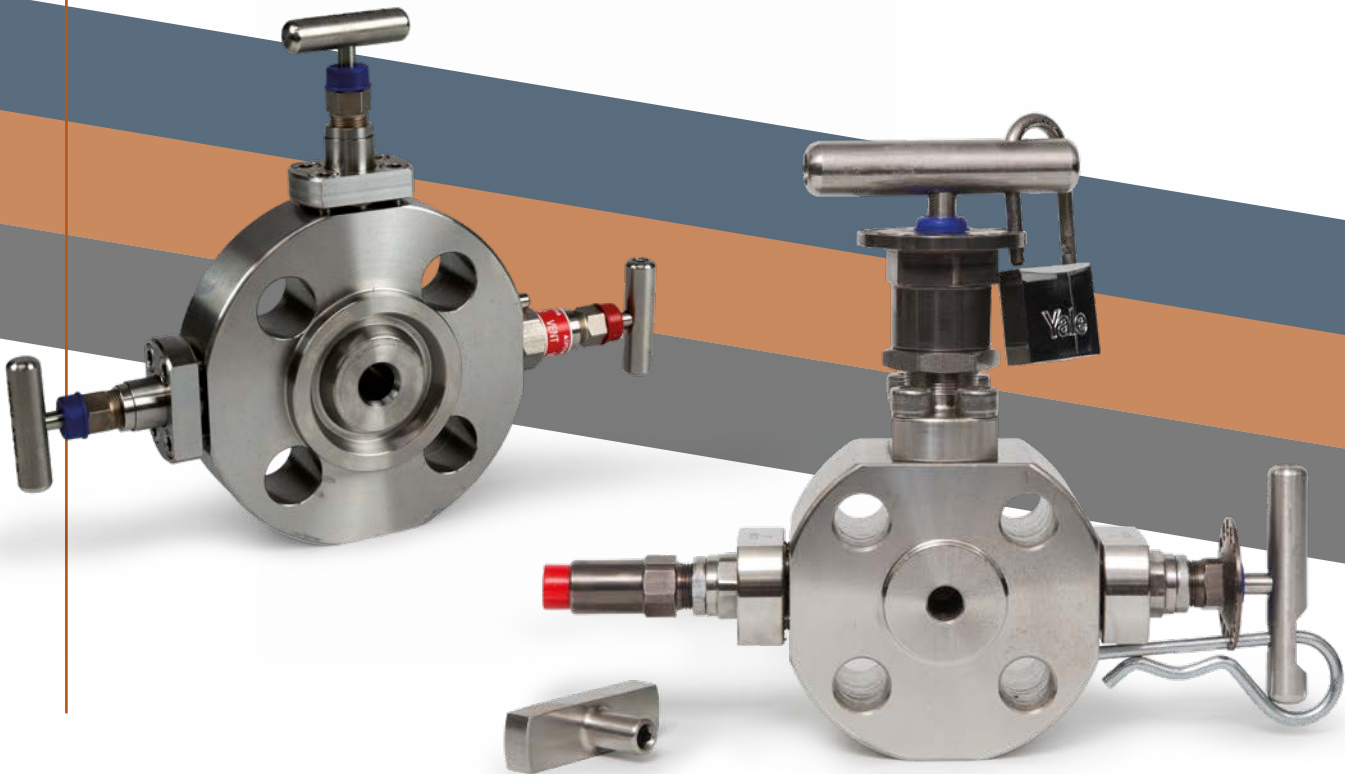
MONOFLANGE

PRODUCT OVERVIEW

DBB monoflange needle valves:

Indra Monoflange DBB valves are engineered to ensure maximum process isolation and safety by integrating double isolation and bleed functions into a single compact assembly. Available in flange/flange and flange/threaded configurations, these monoflange valves can be supplied in standard or fully customized designs, engineered by Indra's technical team to satisfy the most demanding customer specifications and critical service conditions.

All monoflange needle valves can be equipped with a safety locking provision, supporting both **padlockable handles** and **locking pins** to prevent unauthorized or accidental operation.



Connection options: Available in Flange/Flange or Flange/Threaded configurations for seamless integration into any process system

Sealing flexibility: Flange faces supplied in Flat Face (FF), Raised Face (RF), or Ring Joint (RTJ) finishes to meet diverse sealing requirements

Safety locking: Optional padlockable handles or locking pins to prevent unauthorized or accidental operation

Low temperature & cryogenics: engineered with specific design features and materials to withstand extreme conditions and ensure safe and efficient operations

DATA BOX

	PRODUCT	DESIGN	RATING	FLANGE FACE	CONNECTION IN	CONNECTION OUT	VENT	MATERIAL**	SEAL
		SB SBB DBB	ASME 150 ASME 300 ASME 600 ASME 900 ASME 1500 ASME 2500 API 10000* API 15000*	RAISED FACE RING JOINT	1/2" 3/4" 1" 1 1/2" 2"	1/4" NPT-F (Optional) 1/2" NPT-F Flanged as Inlet Integral for tubing connection	1/4" NPT-F (optional) 1/2" NPT-F Integral for tubing connection	C.S. A105 C.S. A350LF2 SS316/316L Dual Grade Duplex F51 Superduplex F53 Superduplex F55 Inconel 625 Incoloi 825 Monel 400 Hastelloy C276 Titanio/Titanium On demand	PTFE Grafite On Demand
717 - FLxF									
727 - FLxF									
737 - FLxF									
718 - FLxFL									
728 - FLxFL									
738 - FLxFL									

DB configuration available on-demand

F = FEMALE THREAD

FL = FLANGED

*API size ranges (up to 1" 13/16)

**NACE-compliant materials available upon request.

MONOBLOCK



Indra Monoblock needle valves provide a heavy-duty, single-piece interface between process lines or vessels and pressure instruments. Designed for direct mounting, they ensure reliable isolation while eliminating the complexity of traditional multi-valve “Christmas tree” assemblies.

Available in SB, SBB, DB, and DBB designs, they deliver a more compact and reliable solution for high-pressure applications.

KEY BENEFITS & FEATURES

Connection Versatility: Accommodates threaded, flanged, welded, or mixed inlet/outlet combinations for easy system integration.

One-Piece Forged Body: Superior strength and durability, rated up to 15,000 PSI.

Simplified Maintenance: High-quality needle internals enable easy servicing and reduced downtime.

Safety-Focused Design: Anti-blowout stems and non-rotating tips ensure precise control and operator safety.

Compact System Replacement: Streamlined alternative to multi-valve manifolds, reducing weight, installation effort, and system complexity.

CONNECTION TYPE OPTIONS

The Monoblock series offers exceptional connection flexibility, to ensure compact installation and reliable integration with process lines and pressure instruments.



THREADED

For direct mounting of pressure instruments such as gauges, switches, and transmitters, with standard rating 6.000 PSI, 10.000 PSI, optional up to 15.000 PSI.



BW & SW WELDED

Butt-weld and socket-weld executions for permanent, high-integrity connections, with pressure rating according to pipe schedule.



FLANGED

Flanged inlet and outlet connections for direct installation in process lines, rated according to flange class up to Class 2500.



HUB

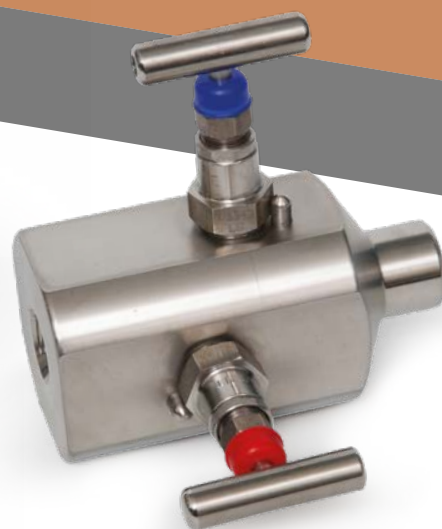
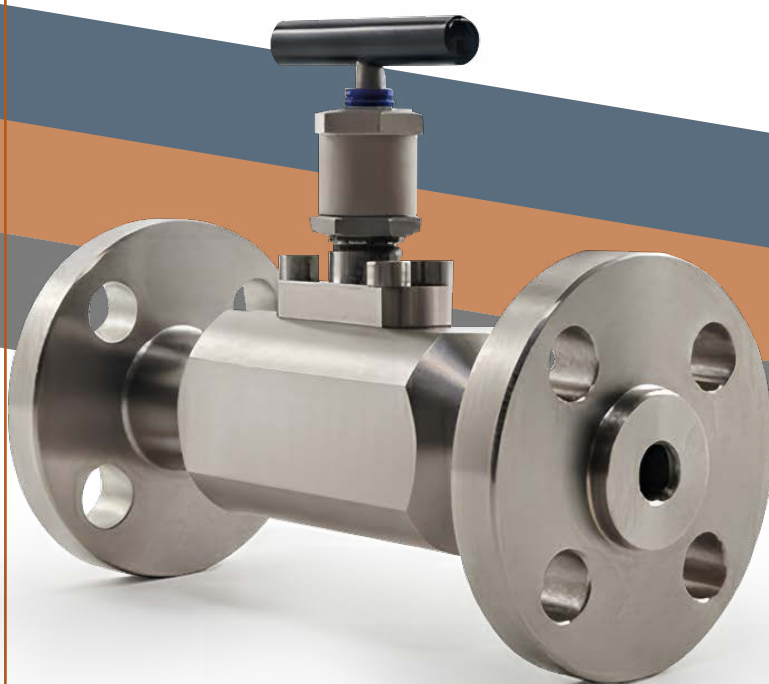
A compact, clamp-style mechanical interface designed for high-pressure and subsea service. It provides significant weight reduction and superior vibration resistance.

MONOBLOCK

PRODUCT OVERVIEW

Monoblock SBB & SB:

Indra Monoblock SBB and SB valves provide a compact and reliable solution for instrument isolation and venting, integrating shut-off and bleed functions into a single body. Designed for direct mounting to pressure instruments, they reduce installation complexity while ensuring high integrity and safe operation in high-pressure services.



Monoblock DBB & DB:

Indra Monoblock DDB and DB valves are engineered to ensure maximum process isolation and safety by integrating double isolation and bleed functions within a single compact assembly. Designed for critical and high-pressure applications, they provide superior reliability while minimizing system size, weight, and potential leak points.



MONOBLOCK

DATA BOX

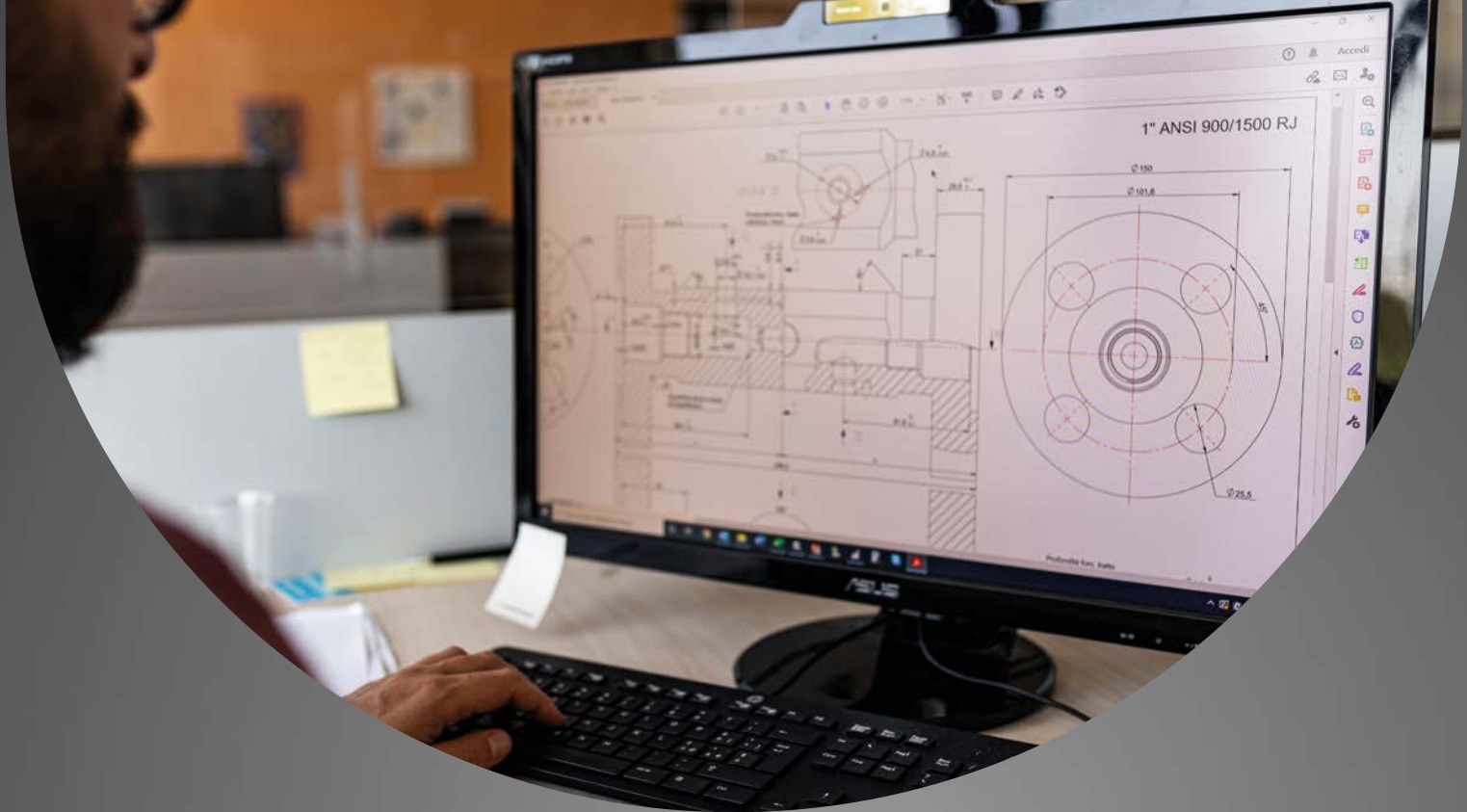
PRODUCT	DESIGN				RATING											FLANGE FACE		CONNECTION IN										
	SB	DB	SBB	DBB	ASME 150	ASME 300	ASME 600	ASME 900	ASME 1500	ASME 2500	6000 PSI	10000 PSI	15,000 PSI (Optional)	API 10000*	API 15000*	Pipe Rating **	RAISED FACE	RING JOINT	1/4" (NPT or Welded)	1/2" (NPT or Welded)	3/4" (NPT or Welded)	1"(NPT or Welded)	1/2" Flang.	3/4" Flang.	1" Flang.	1 1/2" Flang.	2" Flang.	
130 - FxF																												
131 - MXF																												
140 - FxF																												
141 - MXF																												
180 - FxF																												
181 - MXF																												
190 - FxF																												
191 - MXF																												
135 - BWxF																												
136 - SWxF																												
145 - BWxF																												
146 - SWxF																												
185 - BWxF																												
186 - SWxF																												
195 - BWxF																												
196 - SWxF																												
132 - SWxSW																												
133 - BWxBW																												
142 - SWxSW																												
143 - BWxBW																												
182 - SWxSW																												
183 - BWxBW																												
192 - SWxSW																												
193 - BWxBW																												
137 - FLxF																												
147 - FLxF																												
187 - FLxF																												
197 - FLxF																												
138 - FLxFL																												
148 - FLxFL																												
188 - FLxFL																												
198 - FLxFL																												

F = FEMALE THREAD **BW** = BUTT WELD
M = MALE THREAD **SW** = SOCKET WELD
FL = FLANGED

*API size ranges (up to 1" 13/16)

**BW and SW ENDS are determined by the pipe schedule and rating (40.80.80S,160.XXS)

***NACE-compliant materials available upon request.



TAILOR MADE

INDRA “Taylor-Made” refers to the design, engineering, and manufacturing of Needle Valves and Manifolds that are specifically adapted to the unique requirements of a customer or a particular application.

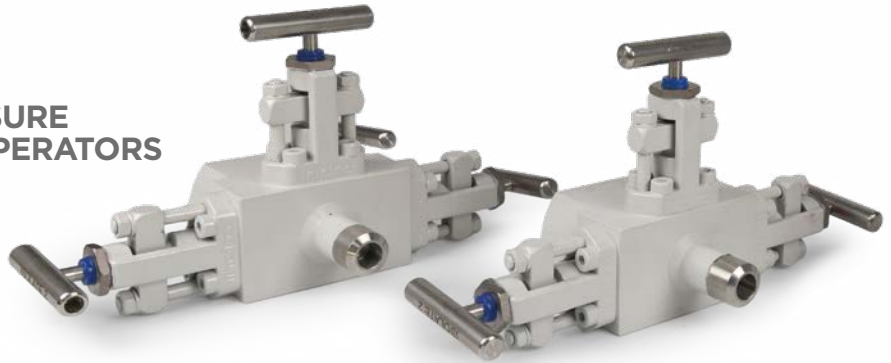
This process involves close collaboration between the customer and our technical team, which unfolds in the following phases:

- In-depth Analysis of Customer Requirements
- Customized Design
- Selection of Specific Materials
- Special Configurations
- Customized Testing
- Integrated Automation Solutions

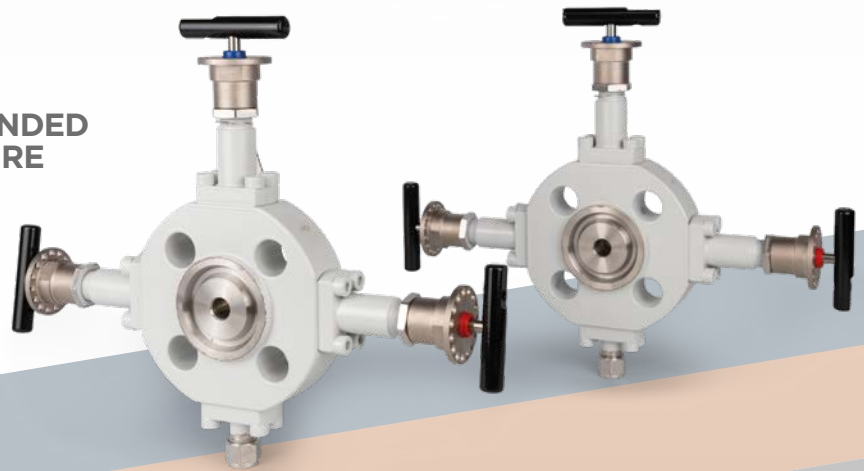
Our tailor-made activity in the production of ball valves represents an advanced and customer-oriented engineering approach, which aims to provide valve solutions that not only meet but often exceed the customer expectations in terms of performance, reliability, and safety.

TAILOR MADE

**MONOBLOCK DBB HIGH PRESSURE
VALVE - BW X NPT - O.S. & Y. OPERATORS**



**DBB MONOFLANGE WITH EXTENDED
BONNET FOR HIGH TEMPERATURE
SERVICE**



**MONOBLOCK DBB VALVE
WITH HUB CONNECTION**



**MONOBLOCK DBB DUAL FLANGE VALVE
WITH EXTENDED BONNET & INTEGRAL
COMPRESSION FITTING FOR TUBING
CONNECTION**

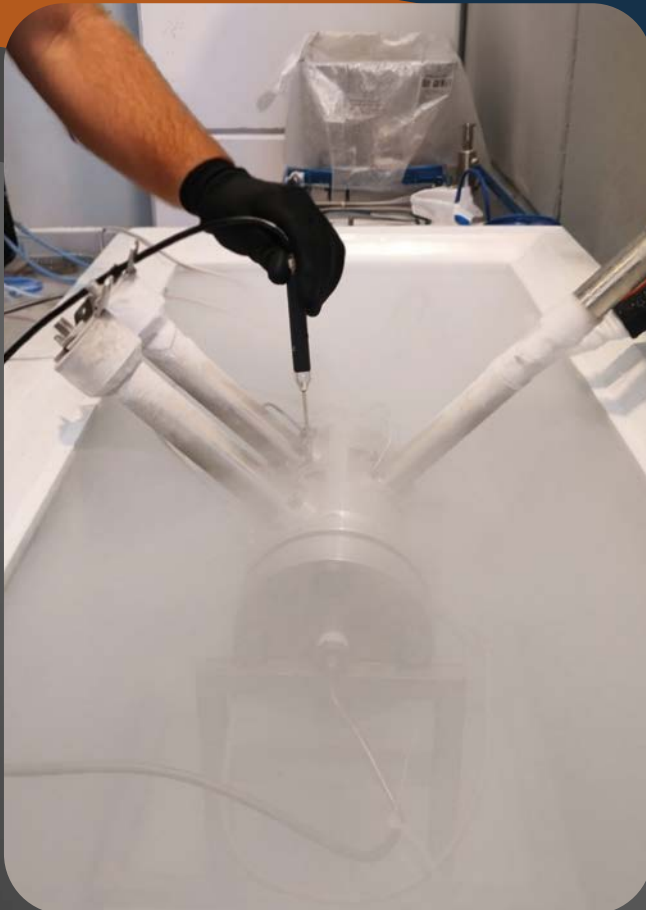


IN HOUSE TESTS

In-house product testing refers to the practice of Indra in conducting product validation and performance checks within internal facilities, using internal personnel and equipment.

Indra in-house product testing perform the following tests:

- Fugitive Emission
- TAT test
- PR2F Test
- Cryogenic Test
- High Temperature Test
- High Pressure Gas Test
- NDT's (PMI, UT, DP, MP and HRC tests)



**Fugitive Emission Test:
Production and Prototype**



**Climatic Chamber suitable
for PR2F and TAT Tests**



**Cryogenic Test:
Production and Prototype**



**Bunker suitable for High Pressure Gas Tests:
up to 15.000 PSI**



**High Temperature Test:
up to 650°C**

PRODUCT CERTIFICATIONS

Fire Safe
ISO 10497-API 607-API 6FA

Fugitive Emission
ISO 15848-1 & 2

PED 2014/68/EU

ATEX 2014/34/EU

CRN Canada (all provinces)

CU-TR for EAC Countries

OPTIONS

MONOFLANGE/MONOBLOCK

Antitamper Operator
Bolted Bonnet
Bonnet O.S.&Y
Graphite bonnet seals replacement kit
PTFE bonnet seals replacement kit
Locking Device
Quick Locking Device
Padlock
Swivelling Connection
Rating 15.000 PSI
Oxygen Service
Hydrogen Service
Fire Safe Version
Fugitive Emission ISO 15848-1&2
EAC (TR CU/TR EAEU)
Painting Treatment

*Well head application autoclave connection



APPLICATIONS

Our Needle Valves are suitable for a wide range of applications, including:

Oil & Gas

Designed for demanding upstream and midstream services, supporting high pressures and temperatures up to ASME Class 2500 / API 15,000 PSI, with suitability for SIL 4 HIPPS applications.

LNG & Cryogenics

Engineered for liquefaction, storage, and transport systems, ensuring reliable sealing and structural integrity down to -196°C , including resistance to severe thermal cycling.

Hydrogen Energy

Optimized for hydrogen production and distribution, featuring low fugitive emissions per ISO 15848-1 and materials selected for long-term durability in high-pressure hydrogen service.

